

TALCOPRENE® 1540TL2LP - PP
Description

Polypropylene, homopolymer, 40% mineral filled, laser markable

Physical properties	Value	Unit	Test Standard
Density	79.3	lb/ft ³	ISO 1183
Melt flow rate, MFR	15	g/10min	ISO 1133
MFR temperature	446	°F	ISO 1133
MFR load	4.76	lb	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile modulus	522137	psi	ISO 527-1, -2
Tensile stress at break, 5mm/min	3770	psi	ISO 527-1, -2
Flexural modulus, 23°C	508000	psi	ISO 178
Flexural strength, 23°C	6530	psi	ISO 178
Charpy notched impact strength, 23°C	0.856	ft-lb/in ²	ISO 179/1eA
Izod impact notched, 23°C	1.05	ft-lb/in ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	212	°F	ISO 306
Flammability @1.6mm nom. thickn.	HB	class	UL 94
Flammability @3.2mm nom. thickn.	HB	class	UL 94

Typical injection moulding processing conditions

Pre Drying	Value	Unit
Drying time	2 - 3	h
Drying temperature	176 - 212	°F

Temperature	Value	Unit
Zone1 temperature	374 - 410	°F
Zone2 temperature	410 - 446	°F
Zone3 temperature	428 - 464	°F
Melt temperature	446 - 482	°F
Mold temperature	86 - 140	°F

Other text information
Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

Characteristics

Special Characteristics	Laser markable
Product Categories	Mineral reinforced
Processing	Injection molding